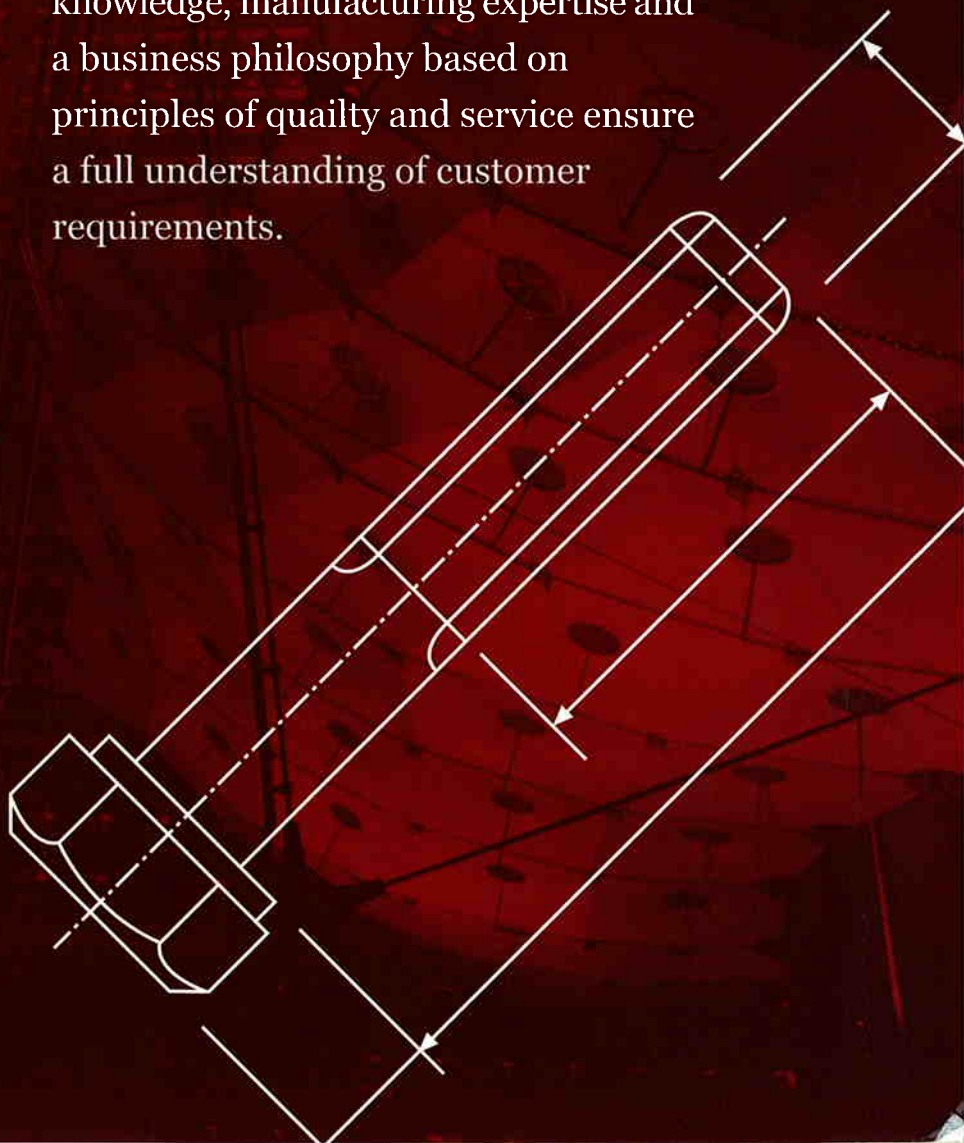


In a changing world.

You can rely on our standards of quality and service

SK-I Fastener

is a reputation of in-depth technical knowledge, manufacturing expertise and a business philosophy based on principles of quality and service ensure a full understanding of customer requirements.



quality with no limits

SK-I Fastener

experience to face

A TOTAL COMMITMENT TO QUALITY

The fasteners are manufactured to satisfy the requirements of the most hostile environments such as aqueous and dry corrosion, extremes of temperature and high levels of stress. Such conditions demand absolute quality.

Concern with quality begins with the careful selection of mill certified materials and extends throughout the entire manufacturing process ensuring that products are released to their relevant British, European or American Standards.

Mill certificates, Chemical Analysis and Mechanical tests witnessed by independent inspectorates can be provided on all components as required. All processes are undertaken and controlled to quality standard.

MANUFACTURING RANGE

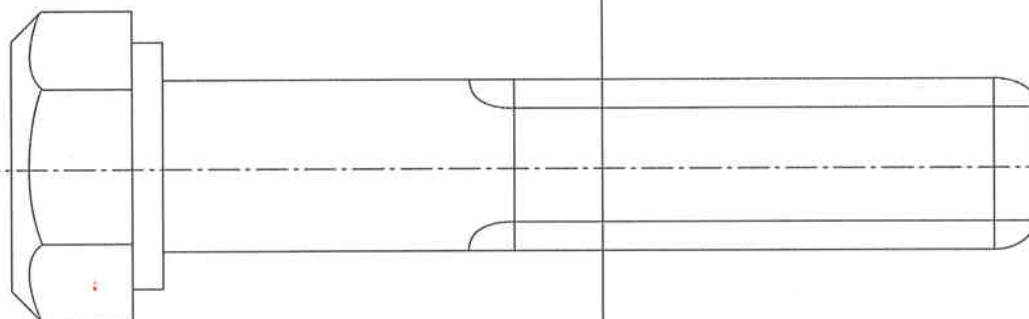
Forged and machined bolts in most head forms including Hexagon, Square, Cup Square, Countersunk and Socket. Indented Foundation Bolts, Studbolts and Allthread Studding, Engineers Studs, Socket Capscrews. Nuts, all types and specifications, including Hexagonal, Lock, Self Locking and Special Nylocs. We also have in house thread rolling facilities. Washers in all forms to customers' specifications.

SIZE RANGE

Our extensive production facility enables us to control in-house manufacturing operations from sizing of the material to final inspection in diameters from M3 to M150 and lengths of up to 4 metres.

A SERVICE YOU CAN COUNT ON WORLD-WIDE

We have a full understanding of all our customers' requirements and realise that next to quality, speed of delivery is of paramount importance. Our organisation is geared to providing the fastest possible service utilising our 24 hour manufacturing operation culminating in overnight delivery or air freight to suit customers' most demanding delivery requirements.



he
challenges

of the future

MATERIAL VALUES

SK-I only provide with high quality materials, we believe this is the only way to guarantee the absolute quality of our fasteners. Our extensive stocks of fully certified materials enable us to respond rapidly to customer demands and manufacture a wide range of quality products.

Our range of fully certified materials include the following:

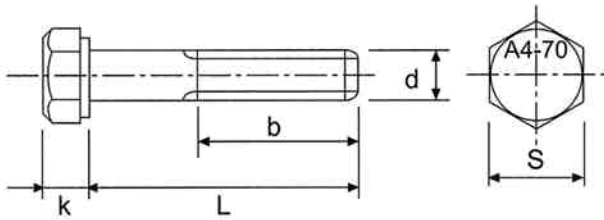
Stainless Steels	Stainless Steels	Duplex Stainless Steels	Nickel Alloys	Copper Alloys	Other Materials
A2-50 70 80	UNS S31254 254SMO*	UNS S31803 (W1.4462)	Hastelloy* B2 C4 C22 C276 G G3 X	DGS1043 DGS1044 NES833 NES834	Titanium GR2 GR5 GR7
A4-50 70 80	904L (W1.4539)	SS234 (W1.4460)	Incoloy* 800 800HT 825 DS RA330*	Phosphor Bronze PB102	Aluminium Alloys
B8/L8 (304/L)	Carpenter 20CB3*	UNS S32550 (Ferralium*)	800 800HT 825 DS RA330*	NES833 NES834	Alloy Steels B7 B16
B8T (321)	Nitronic 50* B8R	UNS S32750 (SAF 2507*)	Inconel* 600 601 625 718	Cupro Nickels 70/30 90/10	Durehete* 900 950 1055
B8TX/L8TX/ B8TC12	Nitronic 60* B8S	UNS S32760 (Zeron 100* SA, FG, FLT)	Monel 400*	NES 835 (Hiduron 191*)	
B8M/L8M (316/L)	17-4 PH*		Monel K500*	Nibron Special*	
B8MX/L8MX/ B8MC12	FV-520B*	Duplex and Super Duplex also available in Class 80	Nimonic* 75 80A 90	Marinel*	
316Ti	A453 660 A/B				
25/20 (310)	Sanicro 28*				
B8C (347)	1.4923				
EN56 B6(410)	SS2387 (248SV*)				
EN57 C3-80 (431)	SS2368 (253MA*)				

Other materials quoted on request

SK-I Fastener

Hexagonal Bolt

Stainless Steel Grade : A2-50 A2-60 A2-70 / A4-50 A4-60 A4-70 A4-80



A2(TP 304) A4 (TP316)

Material Standard : ISO 3506 Part 2 : 1997

Specification : DIN 931

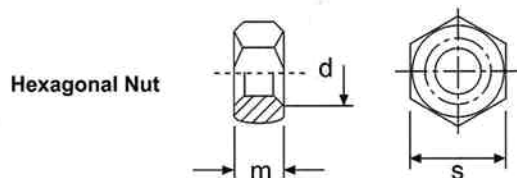
d(diameter)	M6	M8	M10	M12	M16	M20	M24	M27	M30	M33	M36
Thread Pitch/mm	1	1.25	1.5	1.75	2	2.5	3	3	3.5	3.5	4
b ($L \leq 125$) / mm	18	22	26	30	38	46	54	60	66	72	78
b ($125 < L \leq 200$) / mm	24	28	32	36	44	52	60	66	72	78	84
b ($L > 200$) / mm	-	-	45	49	57	65	73	79	85	91	97
k (head height) / mm	4	5.3	6.4	7.5	10	12.5	15	17	18.7	21	22.5
s (head width) / mm	10	13	17	19	24	30	36	41	46	50	55

SK-I Fastener

SK-I Fastener

Hexagonal Nut

Stainless Steel Grade : A2-50 A2-60 A2-70 / A4-50 A4-60 A4-70 A4-80



A2 (TP304) A4 (TP316)

Material Standard : ISO 3506 Part 2 : 1997

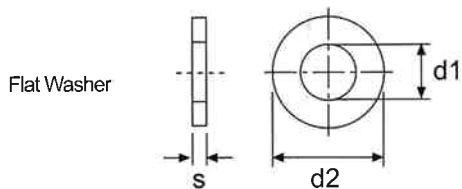
Specification : DIN 934

d(diameter)	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M27	M30	M33	M36
Thread Pitch/mm	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3	3	3.5	3.5	4
m (thickness) / mm	2.4	3.2	4	5	6.5	8	10	13	16	19	22	24	26	29
s (width) / mm	5.5	7	8	10	13	17	19	24	30	36	41	46	50	55

SK-I Fastener

Flat Washer

Stainless Steel Grade : A2-50 A2-60 A2-70 / A4-50 A4-60 A4-70 A4-80



A2 (TP304) A4 (TP316)

Material Standard : BS 6105 : 1981

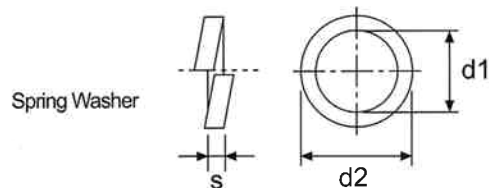
Specification : DIN 125A

Form A Diameter	M5	M6	M8	M10	M12	M16	M20	M24	M27	M30	M33	M36
d1 (max. inside diameter) / mm	5.5	6.7	8.7	10.9	13.4	17.4	21.5	25.5	28.5	31.6	34.6	37.6
d1 (min. inside diameter) / mm	5.3	6.4	8.4	10.5	13.0	17.0	21.0	25	28.0	31.0	34.0	37.0
d2 (max. outside diameter) / mm	10.0	12.5	17.0	21.0	24.0	30.0	37.0	44	50.0	56.0	60.0	66.0
d2 (min. outside diameter) / mm	9.7	12.1	16.6	20.5	23.5	29.5	36.2	43.2	49.2	55.0	59.0	65.0
s (max. thickness) / mm	1.1	1.8	1.8	2.2	2.7	3.3	3.3	4.3	4.3	4.3	5.6	5.6
s (min. thickness) / mm	0.9	1.4	1.4	1.8	2.3	2.7	2.7	3.7	3.7	3.7	4.4	4.4

SK-I Fastener

Spring Washer

Stainless Steel Grade : A2-50 A2-60 A2-70 / A4-50 A4-60 A4-70 A4-80



A2 (TP304) A4 (TP316)

Material Standard : BS 6105 : 1981

Specification : DIN 127B

Diameter	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M27	M30	M33	M36
d1 (inside diameter) / mm	3.1	4.1	5.1	6.1	8.1	10.2	12.2	16.2	20.2	24.5	27.5	30.5	33.5	36.5
d1 (outside diameter) / mm	6.2	7.6	9.2	11.8	14.8	18.1	21.1	27.4	33.6	40.0	43.0	48.2	55.2	58.2
s (thickness) / mm	0.8	0.9	1.2	1.6	2.0	2.2	2.5	3.5	4.0	5.0	5.0	6.0	6.0	6.0



BUN KEE (INT'L) LIMITED
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